



1 General data

Product description / Application

RINOL EP-P208N is a ready-to-use, low-viscosity, defoamed 2-component primer based on solvent-free epoxy resin. After mixing with the corresponding hardener, RINOL EP-P208N can be used for priming mineral, absorbent substrates for all RINOL systems (except polyester).

The product is also suitable as a binder for filled scratch coats, levelling mortars and highly filled mortar systems. RINOL EP-P208N is characterised in particular by its excellent wetting and adhesion properties. RINOL EP-P208N is suitable for residual substrate moisture in cementitious systems up to max. 6%, in anhydrite-bound systems up to 0.5% (measured according to CM measuring method).

RINOL EP-P208N has been tested for use on damp substrates in accordance with DIN EN 13578.

2 Installation instructions

Substrate preparation

The substrate must be sufficiently stable. The surface tensile strength of the surface to be primed must be at least 1.5 N/mm² on average, the compressive strength at least 25 N/mm².

The bonding and adhesion of the epoxy resin to a mineral substrate is based on anchoring via the roughness depth and a good penetration capacity into the substrate. High-strength, vacuum-etched or extremely smoothed and very dense concrete surfaces require more intensive substrate preparation.

It is essential to check whether the substrate is porous or similar, as in these cases two or more work steps are usually required to achieve optimum pore sealing. Pore sealing must always be ensured to prevent the formation of bubbles in the subsequent layers. In individual cases, a test surface must be created. This also applies to highly absorbent and/or porous substrates.

The substrate must be pre-treated by shot blasting. Coarse impurities can be removed by milling.

RINOL EP-P208N can be applied directly to the cementitious substrate at substrate moisture contents of up to max. 6% (measured using the CM measuring method). The substrate must have an adhesive tensile strength of at least 1.5 N/mm². It must also be free of oily, greasy or release agent-containing impurities, loose particles, etc. Cracks and cavities must be properly repaired beforehand.

Care must be taken to ensure that no silicone or other materials that may interfere with the reaction come into contact with RINOL EP-P208N before and during the curing phase.

Processing

The product is supplied in coordinated quantities in 2-component containers. Before processing, the material must always be warmed to at least ambient temperature (room and floor temperature).

The B-component container must be emptied completely into the A-component container. After mixing with a suitable electric mixer (approx. 3 - 4 min), the mixture is decanted and briefly stirred again.

Primer:

Technical data		
Liquid mixture (A+B)		
1	Container size (2-component container)	25 kg containers, 200 kg drums, 1,000 kg IBC containers
2	Shelf life / storage	12 months at 5 - 20°C, in any case (also during transport) frost-free, protect from direct sunlight

Technical data		
Liquid mixture (A+B)		
1	Density (20°C)	approx. 1.10 g/cm ³
2	Processing time (20°C)	approx. 25 minutes
3	Processing / material and room temperature	15 - 25°C (min. 3 degrees above dew point also during installation and curing)
4	Material consumption/working step a) Primer	300 - 1,000 g/m ²
5	Walkability (20°C)	after approx. 12 - 15 hours
6	Subsequent coating (20°C)	within 12 - 24 hours
7	Rel. air humidity	< 75% during the entire laying and curing phase

Technical data		
Cured material		
1	Adhesive peel strength (DIN ISO 4624)	> 1,5 N/mm ²
2	Compressive strength (DIN EN 196) -Binding agent -Mortar	approx. 65 N/mm ² approx. 95 N/mm ²
3	Flexural tensile strength (DIN EN 196) -Binding agent -Mortar	approx. 45 N/mm ² approx. 30 N/mm ²

The primer is poured in portions onto the surface to be coated and spread with a notched trowel or rubber scraper. The primer should be rolled on with a short-pile plush roller. The primer must be applied film-forming and pore-free, e.g. air-entrained concrete requires special substrate preparation. Depending on the substrate, several coats may be necessary. If vertical surfaces are to be coated, add approx. 1-3% RINOL X965.

In case of increased residual moisture ≥ 4% (CM measuring method), 2 coats of primer must be applied; the first coat is not sanded.

Attention :

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- When recoating with levelling coats, do not sand in excess
- Do not sand when recoating with levelling coats

Filled levelling compound / levelling mortar:

RINOL EP-P208N is filled with quartz sand as required, poured onto the surface to be coated and applied with a notched trowel, smoothing trowel or standard trowel to cover the entire surface in the desired layer thickness.

If RINOL EP-P208N is filled, the installer should create test areas on site to ensure the desired result. The technical data may vary depending on the degree of filling/filler.

Recoating

Excess quartz sand must be completely removed before the subsequent coating. When recoating up to 24 hours after installation, the primer does not need to be sanded separately. If the primer is only to be recoated after 24 hours, it must be scattered with RINOL QS20 quartz sand (consumption approx. 0.5 - 1.0 kg/m²) or sanded accordingly and the sanding dust extracted.

In the case of synthetic resin mortar, work must be carried out fresh in fresh or the fresh primer must be scattered with fire-dried quartz sand (e.g. 0.3 - 0.8 mm or 0.7 - 1.2 mm) depending on the layer thickness of the synthetic resin mortar.

Protective measures

For information on handling the product, please refer to the valid safety data sheet and the guidelines of the chemical industry on handling coating materials (M004/M023). Suitable protective clothing and safety goggles must be worn during processing.

Skin contact with liquid resins can lead to health problems and allergies.

Notes

Due care has been taken in compiling the technical data for the company's products. However, all recommendations or suggestions made with regard to the use of these products are made without guarantee, as the conditions under which they are used are beyond the company's control. It is the responsibility of the customer to check whether the products are suitable for the respective application and whether the conditions of use are appropriate for the respective product. No liability claims can therefore be derived from the product data sheet.

We would also like to point out that only the latest version of the data sheet is valid and replaces all older data sheets. The technical data given are approximate values determined by us and do not constitute a guarantee of properties. Misprints, errors, translation errors and changes reserved. Please note that the information in the system data sheets of the different languages / countries may differ. Further information can be found on our website at www.rinol.com

EP resins are generally not colour-stable in the long term under UV and weathering influences. Chemically and mechanically stressed surfaces are subject to wear and tear due to use. Regular maintenance is recommended. Consumption quantities, processing time, walkability and achievement of load-bearing capacity depend on temperature and object. The technical data sheet does not exempt the user from carrying out his

own tests - if necessary, within the scope of his possibilities - with regard to suitability. Please refer to the RINOL Technical Guide for details on layer structures and installation of RINOL products.

Important note

In addition to the ambient temperature, the floor temperature is of decisive importance. Chemical reactions are generally delayed at low temperatures. This extends the recoating and walkability times. The higher viscosity of the products also increases material consumption. At higher temperatures, the chemical reactions are shortened and the recoating and walkability times are reduced.

The material must always be protected from water during application. Furthermore, the material must be protected from direct contact with water for approx. 24 hours (at 20°C) after application. Within this time, exposure to water (e.g. also dew, condensation) can lead to white discoloration (carbamate formation) on the surface or these areas may remain sticky, which can severely impair adhesion to subsequent coatings.

If there is a longer waiting time of >24 hours between the individual work steps or if surfaces already treated with liquid synthetic resins are to be recoated after a longer period of time, the old surface must be cleaned well, sanded thoroughly and vacuumed. Applications that are not clearly mentioned in this technical data sheet may only be carried out after consultation and written confirmation with or by the application technology department of RCR Flooring Products Italia S.r.l..

Always protect against the effects of moisture on the back and from pressure, even during use.

Legal information:

Due to the different materials, substrates and deviating working conditions, no guarantee of a work result or liability can be assumed by RCR Flooring Products for whatever reason and / or legal relationship. In addition, the latest general terms and conditions of RCR Flooring Products Italia S.r.l. apply, which can be requested from us or viewed and printed out at www.rinol.it. We expressly reserve the right to make changes to the product specifications.

CE labelling:

DIN EN 13813 "Screed mortars, screed compounds and screeds - Characteristics and requirements" (Jan. 2003) specifies requirements for screed mortars used for indoor floor constructions.

Synthetic resin coatings and sealants are also covered by this standard. Products that comply with the above standard must be labelled with the CE mark.

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 RCR Flooring Products Italia S.r.l. Via Chiarugi 76/U I-45100 Rovigo
05 ¹ EN 13813 SR-B1,5-IR4
1119-CPR-0833 09 EN 1504-2

Synthetic resin screed/coating for indoor use in buildings (structures according to technical data sheets)	
Fire behaviour:	BFL-S1
Water permeability:	NPD ²
Wear resistance (Abrasion Resistance):	NPD ²
Tensile bond strength (Bond):	B 1,5
Impact resistance	IR 4
Impact sound insulation:	NPD ²
Sound absorption:	NPD ²
Chemical resistance:	NPD ²

-1) The last two digits of the year in which the CE marking was affixed

-2) NPD = No Performance Determined; characteristic value not specified

CE marking: 1504-2

Floor systems that are subject to mechanical stresses and whose products comply with DIN EN 1504-2 must also fulfil the requirements of DIN EN 13813. DIN EN 1504-2 "Products and systems for the protection and repair of concrete structures - Part 2: Surface protection systems for concrete" specifies the requirements for the surface protection methods "hydrophobic impregnation", "impregnation" and "coating". If required, the corresponding data sheet can be requested.

EU Regulation 2004/42 (Decopaint Directive):

The maximum VOC content permitted in EU Regulation 2004/42 (product category IIA / j type sb) is 500g/l when ready for use (limit 2010). The maximum content of RINOL EP-P208N in ready-to-use condition is <500g/l VOC.

GIS Code: RE 30

Further information on the GIS code is available from Wingis online at <https://www.wingisonline.de>.